

ShaliSeal[®] PS PG

2K Pouring Grade UV Resistant Polysulphide Sealant



STP Limited

Description

ShaliSeal[®] PS PG is two component, polysulphide polymer based, UV resistant, flexible, tear resistant, rubbery, self-leveling, pourable, non-staining sealant, which adheres to most of building materials like cementitious substrates, aluminum, glass, wood, mild steel etc. **ShaliSeal[®] PS PG** cures at ambient temperature, has excellent recovery characteristics after extended period of compression / elongation with outstanding resistance to most chemicals, weather conditions, aging and shrinkage.

It conforms to BS 5212: 1990 Part I -Type F & Type FB (Flame and Fuel Resistant), IS 12118 Part 1 – 1987, BS:4254 and ASTM C 920.

Characteristics – Physical

| | | | |
|----------------------------------|--------------------------------|-----------------------------------|--------------|
| Colour | Grey | Solid Contents, % | 97 – 100 |
| Service Temp, °C | - 40 to + 85 | Application Temp, °C | 5 – 50 |
| Theoretical Coverage, grm / rm * | 125 For 6.0 mm x 12.0 mm | Setting Time, 35 °C, hr | 6 |
| | | Pot Life, 25 °C, hr | 2 |
| | | Specific Gravity | 1.55 - 1.65 |
| Staining | Nil | Full cure, in tropical conditions | Up to 8 days |

* Depending upon surface condition.

Characteristics - Technical

| | | |
|--|----------------|----------|
| Elongation at break, % | ASTM D 412 | 450 ± 50 |
| Tensile Strength, kg / cm ² | ASTM D 412 | 2 |
| Adhesion bond strength 2.5 cm (cohesive failure) | BS 5212 Part 3 | 18 |
| Shore A hardness | ASTM D 2240 | 10 ± 2 |
| Movement Accommodation Factor, % | ASTM C 719 | |
| • Butt Joints | | ± 25* |
| • Lap Joints | | ± 50 |

* **STP also produces ShaliSeal[®] PS PG 30 having Movement Accommodation Factor (MAF) of 30% for butt joints.**

Application

- Expansion joints in industrial, commercial or residential buildings.
- Joints in concrete roads, bridges, subways, flyovers & airport runway.
- Joints in water retaining structures like water tank, swimming pool including decks, aqua ducts, dams, canals & reservoirs.
- Nuclear Power station reactor domes.
- Joints between concrete pipe lines.
- Roof light joints.

Advantages

- Excellent UV resistant.
- Provides uniform, water tight seal.
- Adhesion compatible to most substrate.
- Highly resilient with excellent recovery characteristics and thermal flexibility.
- Prevents cracking by allowing expansion / contraction during atmospheric changes.
- Flexible, tear resistant, rubbery, self-leveling.
- Chemical / flame / fuel resistant.
- After full cure
 - Can withstand in fully submerged condition, and
 - The Sealant is suitable for potable water as well.

Application Methodology

➤ Surface Preparation

- Remove all loose gravel, dirt, oil, grease and foreign matter by jet of dry air and clean the surface mechanically or by grinding to make it smooth before application.
- Ensure that the moisture content in the prepared surface does not exceed 5% immediately before application of **ShaliSeal® PS PG**.
- To avoid adhesion of spill-over material beside joint, use masking tape at floor level beside both sides to get sharp edged neat and clean joint.
- Use back up material to avoid third face adhesion and to avoid contact between joint forming board & sealant.
- Use primer on vertical side faces of the joint to ensure strong bonding between substrate and sealant.

➤ Material Preparation

- Mix the entire quantity of Base and Accelerator compounds, which are pre-weighed, thoroughly to a homogenous and uniform grey compound by a slow speed mixture (approx. 400 rpm) fitted with a suitable mixing paddle.
- Ensure that there is no entrapped air.

➤ Application of Material

- Ensure depth of the joint does not exceed its width.
- Start applying the prepared mixer after 30 minutes of mixing on tacky primed surface. Use backup rod to adjust depth suitably.
- Do not use **ShaliSeal® PS PG** in grooves exceeding 50 mm in width.

Finishing and Cleaning

- Finish the joint in concave shape by using wooden batten soaked in soap water or white sprit from time to time.
- Remove masking tape within 30 minutes before setting of sealant.
- Clean tools and tackles using solvent like Xylene etc.

Health & Safety

- Avoid contact with skin / eyes, and avoid swallowing.
- Ensure adequate ventilation and avoid inhalation of vapour.
- Wear suitable protective clothing, gloves and eye protection.
- In case of skin contact, rinse with plenty of clean water, then cleanse with soap and water. Do not use solvent to clean the contacted area.
- In case of eye contact, wash with plenty of clean water and seek medical advice.
- If swallowed, seek medical attention immediately. Do not induce vomiting.

Packing

Available in 4 kg container packed in 16 kg carton, each container having pre-measured both components in proper ratio.

Storage

Store in a cool dry place, under shed, away from heat.

Shelf Life

12 Months from the date of manufacture when maintain in protected storage in original unopened sealed condition at 5 - 38 °C.



Advisory Cell
STP Limited
+91 81302 81114
Waterproofers to the Nation

STP's Businesses
Waterproofing & Insulation
Road Surfacing
Pipeline Coating
Protective / Anti-Corrosive Coating
GARA (Grouts & Admixtures)
Sealant & Adhesives
Repairs & Rehabilitation
Epoxy Flooring

