ShaliFloor® 4 PUS



Four Component Chemical & Abrasion Resistant Polyurethane Screed

Description

ShaliFloor® 4 PUS is four component solvent free abrasion resistant flooring based on hybrid polyurethane cement technology applied within the thickness range of 7-12 mm. It is an extreme high build, trowel applied product. It is specially designed as a superior abrasive, impact and corrosion resistant screed for areas with extreme wear and tear. Suitable to apply on approved primers on concrete substrates.

Approvals / Standards

Certificates and approvals may be available on request.

Product Information

Mixing Ratio & Colour	Component (A: B:C: D) = 8:8:82:2 by weight Grey, Terracotta, Mid-Buff (Brown), Apple Green & Phiroza Blue
Handling & Storage	Store under cover out of direct sunlight and protect from extremes of temperature. In tropical climates the product must be stored in an air-conditioned environment. Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging.
Packaging	Available in 10 kg unit pack X 2 = 20 kg in one carton box. 0.15 Kg pigment/unit pack.
Shelf Life	6 months from the date of manufacture when maintain in protected storage in original unopened sealed condition at 5 - 38°C. Failure to comply with the recommended storage conditions may result in premature deterioration of the product.
Colour Variation	When applicable, products primarily meant for use as primers may have slight colour variations from batch to batch. Such products may fade and chalk when exposed to sunlight and weathering.

Technical Characteristics @ 27°C, 55% RH

Property	Method	Result
Pot life, minutes		12-16
Recommended thickness, mm	1 -5 /	7-12
Cure time, hours Foot traffic Vehicle traffic Fully serviceable, days		15 - 24 36 - 48 7
Volume Solid, %		100
Density of mix, gm / cc	ASTM D 1475	2.1± 0.10
Consumption, kg / m² / mm **	IS 101	2.0 - 2.3
Compressive Strength, MPa, 28 days	ASTM C 579	>40
Flexural Strength, MPa, 28 days	ASTM C 580	>12
Bonding Strength to concrete, MPa, 28 days	ASTM D 4541	>2.5

^{**} These figures are theoretical and do not include for any additional material required due to surface porosity, surface profile, variations in level and wastage, etc. Before finalizing actual consumption, it is recommended to do a small practical trail.

Field of Application

Designed for a wide range of floors exposed to extreme wear and tear.

- Recommended for steel plants.
- Depots and loading ramps
- Hangars
- · Car parks with higher anticipated load
- · Oil refineries

Advantages

- Permeable to water vapour.
- · High mechanical strength
- Impact and abrasion resistant
- Slip resistant
- Provide smooth, even and easy to clean jointless surface.
- Excellent chemical resistance

Application Information

✓ Substrate Temperature - +10°C Min / +40°C Max
 ✓ Ambient Temperature - +10°C Min / +40°C Max
 ✓ Substrate Moisture Content - <3%

System

Primer	ShaliPrime 2E SF/ShaliPrime 2E LC
PU Screed	ShaliFloor® 4PUS

Application Methodology

Surface Preparation

- ShaliFloor® 4 PUS must be applied to a clean, dry substrate free from dust, dirt, oil, grease and other contaminants. A clean well-prepared surface will ensure adhesion between substrate and overlay.
- Clean the surface by scrubbing followed by thorough water wash and wire brushing to remove laitance, dust, grease, paint, etc. followed by air drying.
- The choice of surface preparation should be determined by the nature and extent of contaminants present on the concrete surface.
- Damaged or uneven areas, cracks etc. should be made good.

Material Preparation

- A suitable power-driven mixer / stirrer is recommended for uniform mixing of the ShaliFloor® 4 PUS.
- Stir the base and hardener separately.
- Mix entire Component D and pigment gradually into the component A (base) under continuous stirring followed by Component B and Component C. Mix for 2-3 minutes to ensure a smooth mix.
- After stirring, wait for the product to settle in order to let entrapped air escape.

Application of Material

- Divide the total area into bays, covering only an area that can be applied within the pot life of the product. Place the mixed screed while the primer coat (ShaliPrime 2E SF/ShaliPrime 2 E LC) is still tacky.
- The product shall be spread by a notched steel trowel to the required thickness.
- Spread the **ShaliFloor**® **4 PUS** Screed mixture evenly onto the substrate using leveling boards and guide rails, by giving it a surcharge over preinstalled batten (e.g. steel guides adjusted to desired height).
- Tamp down the screed heavily to desired level to give full compaction. When applied in higher thicknesses, compact the screed in layers.
- Level the screed by striking off excess material by running a straight edge ruler across batten.
- Smoothen with English trowel.

• Anchor the screed mortar near floor to wall joints, around columns & foundations & at edges of trenches, gutters, bays & expansion joints.

Precautions

- Mix only sufficient materials for immediate requirements.
- Cementitious substrates must be at least 28 days old.
- Failure to assess and treat cracks could lead to reflective cracking and reduced service life.
- ShaliFloor® 4 PUS is not designed to be a decorative or aesthetic finish.
- Applicators and operators shall use appropriate personal protection equipment when using this product.

Value base of product data

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control and different test methods.

Health and Safety information

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent **Material Safety Data Sheet**.

- This product contains Isocyanate.
- Use under well ventilated conditions.
- · Do not inhale spray mist.
- Avoid skin contact.
- Spillage on the skin should immediately be removed with suitable cleanser, soap and water.
- Eyes should be well flushed with water and medical attention sought immediately.
- If swallowed, seek medical attention immediately. Do not induce vomiting.

Cleaning & Maintenance

Clean all tools immediately after use with STP Thinner only. Do not allow the material to harden.





Product Range

■ Waterproofing and Insulation ■ Road Surfacing
■ Sealants and Additives ■ Pipeline Coating
■ Protective / Anti-Corrosive Coating ■ Epoxy Flooring
■ Grouts / Admixtures ■ RestoFix- Repair / Rehabilitation
■ Other Construction Chemicals



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