

# ShaliGrout EP 20



Three Component Epoxy Grout System For Equipment Bases

STP Limited

## Description

**ShaliGrout EP 20** (Formerly known as ShaliGrout EP R) is a high strength epoxy grout designed for grouting of machine and equipment bases of all types, formulated to be used in both thin and thick sections. **ShaliGrout EP 20** is suitable for grouting bases of numerous configurations. This shrinkage free formula gives excellent strength and resistance to many corrosive chemicals. **ShaliGrout EP 20** provides excellent bond to foundation and provides maximum bearing for long lasting grouting projects. It meets the requirements of ASTM C 307, Type I, Grade II, Class A and meets the thermal compatibility with concrete requirements of ASTM C 884.

## Characteristics

Compressive Strength 50 mm cube, kg/Cm <sup>2</sup> <ul style="list-style-type: none"><li>• 24 hr</li><li>• 3 days</li><li>• 7 days</li><li>• 14 days</li></ul>		Flexural Strength, 7 days, kg/Cm <sup>2</sup> .	260
	550	Tensile Strength, 28 days, kg/Cm <sup>2</sup>	140
	740	Consumption Yield kg/Cm <sup>3</sup>	1950
	820		
Linear Shrinkage <ul style="list-style-type: none"><li>• 3 days</li><li>• 7 days</li><li>• 28 days</li></ul>	900	Gel Time, 30 °C, Minute	45 – 60
	0.013%	Bond to Concrete	Exceeds tensile and shear strength of concrete
	0.013%		
Impact Resistance	Greater than concrete	Abrasion Resistance	Greater than concrete
Chemical Resistance	Resist most Chemicals		

## Application

- Pump, compressors and fans.
- Deep fill machine bases.
- All high strength applications including crane rails.
- Tanks, turbines and housings.
- Large anchor bolts and keyways
- Fertilizer, petrochemicals industries etc.
- Corrosive industries.

## Advantages

- Non shrink, free flowing.
- Fast setting / quick return to service.
- High chemical resistance.
- Excellent bearing.
- Excellent bond foundation to base plate.
- Stable in deep or thick sections.

## Application Methodology

- Ensure that the new concrete is minimum of 28 days old, clean, sound, rough and is free from any oil, dirt, debris, paint, unsound concrete or other contaminants.
- Prepare the surface mechanically by a scrubber, bush hammer, shot-blast or scarifier, which will give surface profile of a minimum 3 mm and expose the coarse aggregate of the concrete.
- As a precautionary measure, remove all residues with a vacuum cleaner or pressure washing.
- Acid etching is acceptable only when mechanical preparation is impractical. It is recommended that only contractors experienced in the acid etching process use this means

of surface preparation. Pressure wash away thoroughly salts of the reaction. Allow the concrete to dry completely.

Note: Even with proper procedures, an acid etched surface may not provide a strong a bond as mechanical preparation procedures. All concrete must possess an open surface texture with all curing compounds and sealers removed.

- Anchor bolts holes and blockouts should be cleaned of all dust, dirt and debris and allowed to dry. If sides are smooth, roughen holes preferably with rotary brush hammer, otherwise with a stiff bristle wire brush
- Mix Comp B (hardener) into Comp A (resin) (**not the reverse**) thoroughly for 2 minutes by using a drill mixer till a homogeneous mix is obtained. Then add component C (aggregate) slowly, ensuring complete dispersion. After all of component C has been added, mix for a minimum of 2 to 3 minutes. until the aggregate is completely wetted out.
- Pour the mixed material in anchor holes / block-outs and spread it through funnel or directly if space permits. To prevent grouts from leaking out, use wooden or MS shuttering material with a polythene sheets or coating of ShaliSlip.
- When grouting base-plate, pour grout into the head box and allow to flow under the plate. Straps pre-placed under the plate will aid in working the grout across. Grout should be placed at minimum of 25 mm thick and a maximum of 150 mm per lift when placed in a large mass.
- Bring all **ShaliGrout EP 20** materials as well as foundation and base-plate as close to room temperature as possible. Cold temperatures will significantly reduce flow characteristics and will enhance difficulty of base-plate grouting. Higher temperatures will increase initial flow but cut down on working time.
- **ShaliGrout EP 20** requires no special curing procedures.

## Cleaning & Maintenance

Tools and mixer may be cleaned with solvents like Xylene or Toluene.

## Health & Safety

- Use mask, nose cover and hand gloves during application.
- Clean hands with soap water after application.
- Avoid contact with skin / eyes. In case of unlikely contact with eyes, rinse immediately with plenty of clean water, then cleanse with soap and lukewarm water and seek medical advice. Do not use solvent to clean the contacted area.
- Prevent swallowing. In case of unlikely swallowing, seek medical attention immediately. Do not induce vomiting.

## Packing

Available in 16 kg pack.

## Storage

Store in cool dry place, under the shed, away from heat.

## Shelf Life

9 months in original unopened sealed conditions.



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- Road Surfacing
- Sealants & Adhesives
- Pipeline Coatings
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- Epoxy and Flooring
- Grouts and Admixtures (GARA)
- RestoFix - Repair/Rehabilitation
- Other Construction Chemicals



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