# ShaliTile<sup>®</sup> Fix 300 (White)



High performance, White hydraulic mineral adhesive

#### Description

ShaliTile<sup>®</sup> Fix 300 (White) is a single component, pre-packed, tile adhesive mortar consisting of white cement, selected grades of silica and additives.

**ShaliTile**<sup>®</sup> **Fix 300 (White)** has good bonding and consistency and can be used for fixing glass, ceramic, vitrified and marble mosaic in interior & exterior floors / walls which is water proofed and suitable for wet area applications.

**ShaliTile**<sup>®</sup> **Fix 300 (White)** needs addition of water only before preparation of bed for fixing tiles. It conforms to IS:15477-Type 3 & EN 12004-C2TE cementitious adhesive (C2) with slip resistant (T), extended open time (E).

#### Characteristics

Texture	Powder	Curing time @ 35°C, hrs.	14			
Pot life, @ 20°C, minutes	155	Bulk Density, kg / m <sup>3</sup>	1730 approx.			
Theoretical coverage*, m <sup>2</sup> ,	6.5 to 7	Bedding Thickness	2 to 6 mm			
20 kg bag	For 2 mm thickness	Dedding Thickness				
*Depending upon surface condition						

# Parameters as per IS: 15477-2019

#### Parameters as per EN: 12004-2017

Test Method	Requirement	Typical Result	Test Method	Requirement	Typical Result
Tensile Adhesion Strength (as per Annex A), N / mm <sup>2</sup> a) Dry condition b) Wet condition	1.5 1	1.53 1.03	Tensile Adhesion Strength (Clause 8.3), N / mm <sup>2</sup> # Initial # After water immersion	1 1	1.80 1.34
Shear Adhesion Strength (as per Annex A), N / mm <sup>2</sup> a) Dry condition b) Heat condition c) Wet condition	1.5 1 1	1.55 1.15 1.28	Open time @ 30 mins: Tensile Adhesion Strength, N / mm (Clause 8.1 & 8.3)	≥ 0.50	1.5
Open time (as per Annex C), minutes	As per Mftr.	35	Slip (T) (Clause 8.2), mm	≤ 0.55	0.48
Adjustment time (as per Annex D) Slip (as per Annex E), minutes	As per Mftr.	30			
Slip (as per annex E), mm	Slip (as per annex E)	0.48			

#### Application

- Glass, Ceramic and Marble Mosaic
- Vitrified tiles
- Over concrete / masonry, cementitious plaster and render

#### **Advantages**

- Pre-packed adhesive mortar, which needs mixing of only water at site.
- High bond strength. Ideal for vertical / horizontal applications of tiles, granites, marble, etc.
- Waterproof and Self-Curing.
- Can be used for interior / exterior concrete / plastered surface.

# **Application Methodology**

#### > Surface Preparation

- Ensure that application surface is clean, dry, structurally sound, free of all grease, oil, dirt, dust, and other foreign matter.
- Prepare the surface mechanically by cleaning with wire brush ensuring sufficient flatness of the substrate for ensuring the uniformity of the coverage of adhesive.
- Moist the prepared surface before laying of ShaliTile<sup>®</sup> Fix 300 (White).

#### > Material Preparation

- Add ShaliTile<sup>®</sup> Fix 300 (White) into water in the ratio of 3 : 1 by volume.
- Take 2/3<sup>rd</sup> of the desired water quantity and slowly add **ShaliTile<sup>®</sup> Fix 300 (White)**, while mixingwith a slow speed mechanical mixture.
- On achieving the consistent mix, add remaining 1/3<sup>rd</sup> water and continue mixing with slow speed mechanical mixture till desired consistency for preparation of bed is achieved.
- Wait for 5 minutes and then begin laying the bed for fixing tiles / granites / marble.

#### Application of Material

- The mixed adhesive is applied to the prepared surface with a trowel and then combed through with a suitably sized square toothed notched trowel to achieve the minimum 2 mm thickness.
- Apply ShaliTile<sup>®</sup> Fix 300 (White) on the substrate as per the requirement which can be applied with in its open time.
- Press firmly the tile onto the substrate for few seconds to ensure good contact with the adhesive.
- For better adhesion, apply ShaliTile<sup>®</sup> Fix 300 (White) on back of tile as well as on substrate.
- Remove and clean excessive adhesive from the tile faces and joints.

#### Limitation

- Do not apply **ShaliTile**<sup>®</sup> **Fix 300 (White)** over wood, asphalt sheeting, vinyl covered wall board, cement asbestos board, metal, glass, plastic, or gypsum mortar beds.
- Apply ShaliTile<sup>®</sup> Fix 300 (White) when the ambient temperature is between 4 40°C.

## Cleaning

Clean all tools immediately after use with water. Do not allow material to harden.

## Health & Safety

- Avoid contact with skin / eyes and avoid swallowing.
- Ensure adequate ventilation and avoid inhalation of vapour.
- Wear suitable protective clothing, gloves and eye protection.
- In case of skin contact, rinse with plenty of clean water, then cleanse with soap and water. Do not use solvent to clean the contacted area.
- In case of eye contact, wash with plenty of clean water and seek medical advice.
- If swallowed, seek medical attention immediately. Do not induce vomiting.

#### Packing

Available in 20 kg bag.

#### Storage

Store in a cool dry place under shed away from heat.

#### **Shelf Life**

6 months in original unopened sealed condition.



